



THIS DRAWING IS FOR INFORMATION ONLY.

ITEM	DRAWING/ PART NUMBER	REV	NOMENCLATURE/ DESCRIPTION	MATERIAL/SPEC.	QTY
7	402035		4-5/8 TO 3-3/8 CONICAL REDUCER		2
6	430802-120012	01	MONOCHROMATOR FLANGE WELDMENT		1
5	430802-120006	01	SHUTTER FLANGE WELDMENT		1
4	430802-120020	02	EXIT FLANGE WELDMENT		1
3	U2-410100	-	SPOOLER CHAMBER WELDMENT		1
2	ESRF # 20.21.1010	-	MONO CHAMBER WELDMENT		1
1	P8-700100	-	SHUTTER CHAMBER WELDMENT		1

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		DRAWN BY: <b>M.FISHER</b> DATE: 10/5/2015 CHECKED BY: DATE:		THIS DRAWING IS THE PROPERTY OF <b>Argonne NATIONAL LABORATORY</b>	
TOLERANCES: ANGULAR ± .5° DECIMALS: .X ± 0.1 .XX ± 0.03 .XXX ± 0.005 SURFACE ROUGHNESS: 125 ✓		DESIGNED BY: <b>M.FISHER</b> DATE: 10/5/2015 RESPONSIBLE ENGINEER: DATE:		WEB DESCRIPTOR: <b>EXPERIMENTAL FACILITIES          BEAMLINE ID          SECTOR 8-ID-D HUTCH          MONO-TRANSITION-SHUTTER-EXIT FLANGE</b>	
REMOVE ALL BURRS AND BREAK SHARP EDGES TO MAX SURFACE TEXTURE IN ACCORDANCE WITH LATEST ASME B46.1-2002 DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH LATEST ASME Y14.5M-1994		GROUP LEADER: <b>M.FISHER</b> DATE: APPROVED BY: DATE:		TITLE: <b>OVERALL ASSEMBLY</b>	
ELECTRONIC FILE NAME: <b>A56008</b>		RELEASE LEVEL: <b>RELEASED</b>		SCALE: <b>D OHRHS</b> DRAWING NUMBER: <b>430802-120000</b> SKT. DES. REV. <b>01</b>	

REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	APPROVED	
A1	1	ITEMS # 4,5 + 6 WERE REVISED.	10/13/2015	M.FISHER	